



# GRAY & COMPANY

## Product Specification

Product Name: Red Whole Glace Cherries

Item Numbers:	000BC0030FRW18, 000BC0030FRW20 000BC0030FRW22, 000BC0030FRW23	Spec Number:	71-0073
		Control:	L001

### GENERAL REQUIREMENTS

INGREDIENTS	Cherries, Corn Syrup, High Fructose Corn Syrup, Water, Citric Acid, Natural and Artificial Flavor, Potassium Sorbate and Sodium Benzoate (preservatives), Artificial Color (FD&C Red #40), and Sulphur Dioxide (preservative).
DESCRIBE PRODUCT	Whole, red glace cherries
NET CONTENTS	Each container will equal or surpass the label, net contents statement.
ORIGIN	Product of USA
FOREIGN MATERIAL	Shall be free of material foreign to the product – no tolerance
GOV'T STANDARDS	Product manufactured according to 21 CFR, part 110; complies with all applicable laws.

### PRODUCT REQUIREMENTS

NET WEIGHT		Size
Pounds	Kg	
30	13.6 kg	Whole Glace Cherries

### CHEMICAL / PHYSICAL REQUIREMENTS

pH	3.4-3.8	Brix	73-77	Defects	Maximum 10% blemished
SO2	50 ppm Max.	Pits	1/12 lbs, Max.	Stems	1 long or 4 short stems per 4 pounds.

### MICROBIOLOGICAL REQUIREMENTS

Standard	Tolerance	Methodology
Aerobic Plate Count	< 1000 / g	AOAC 990.12
Yeast & Mold Count	< 100 / g	AOAC 997.02
Total Coliform	< 10 / g	AOAC 991.14
E. Coli	< 1 / g	AOAC 991.14

### SENSORY REQUIREMENTS

COLOR	Uniformly colored with FD&C Red #40. Acceptable color ranges are Pantone 179C, 1795C, 1797C and 1805.
SIZE VARIATION	Minimum of 95% will be whole cherries in the lot. A cherry that retains 3/4 or more of its roundness is considered whole.
TEXTURE & FLAVOR	Fairly firm, cherry flavored

### PACKAGING REQUIREMENTS

PACKAGE TYPE	Heavy duty fiber carton lined with a poly bag. Case is glued or taped shut. Adhesive label
PRODUCTION CODE	<b>Standard Gray Glace code;</b> Example: 1100732 where 11 = Pack Year (2011), 007 = Julian Date (January 7), 3 = Plant/Shift (Hart, 1 <sup>st</sup> shift), 2 = Fruit Lot Indicator OR per customer requirements
STORAGE	Store in a cool, dry location. 40 - 80°F. Do not freeze.
SHELF LIFE	2.5 years (30 months) from date of pack when stored in original, unopened packaging

Product Specification  
Red Whole Glace Cherries

**NUTRITION INFORMATION PER 100 GRAMS:**

PRODUCT - Red Whole Glace Cherries  
SERVING SIZE (g) - 100 g  
SERVINGS per CONTAINER- about 136

	<u>AMOUNT / SERVING</u>
CALORIES	323.65
PROTEIN (g)	0.15
FAT (g)	0.25
CARBOHYDRATE (g)	80.20
COMPLEX CARBOHYDRATE (g)	34.93
SUGARS (g)	41.10
TOTAL DIETARY FIBER (g)	1.20
VITAMIN A (IU)	0.00
VITAMIN C (mg)	0.00
CALCIUM (mg)	60.00
IRON (mg)	0.00
SODIUM (mg)	77.00
POTASSIUM (mg)	26.00
SATURATED FAT (g)	0.00
MONOUNSATURATED FAT (g)	0.00
POLYUNSATURATED FAT (g)	0.00
CALORIES FROM FAT	2.25
CHOLESTEROL	0.00
<i>Trans</i> FATTY ACIDS	0.00

**INGREDIENT PERCENTAGES:**

<u>Ingredient</u>	<u>Percentage</u>
Cherries	48-55%
Corn Syrup	42-45%
High Fructose Corn Syrup	4-8%
Water	1-3%
Citric Acid	<2.0%
Natural and Artificial Flavor	<2.0%
Potassium Sorbate (preservative)	<2.0%
Sodium Benzoate (preservative)	<2.0%
FD&C Red #40	<0.1%

Product Specification  
Red Whole Glace Cherries  
<50ppm

Sulfur Dioxide

KOSHER STATEMENT:

Certified Kosher Pareve. Facilities are inspected regularly by representatives of the Orthodox Union and bear the (U) symbol.

METAL DETECTION:

This product is metal detected just prior to packing using a tolerance of 2.0 mm ferrous, 2.5 mm non-magnetic, and 2.8 mm 316 stainless.

GMO STATEMENT:

This product contains corn syrup, which may be produced from genetically modified corn. When corn syrup is made, only the starch portion of the corn is used. The modification made to corn is in the protein portion. Therefore, the corn syrup ingredient itself is not considered to be genetically modified, but it may have been made from a genetically modified botanical base. At this time, there is no source of corn syrup in the USA that will guarantee that no genetically modified botanicals were used, since even if they plant non-genetically modified corn, the cross pollination in the field may produce genetically modified corn.

GLUTEN STATEMENT:

This product does not contain any ingredients that are derived from the following gluten-containing grains: wheat, barley, rye, oats, amaranth, teff, quinoa, spelt, triticale or millet.

IRRADIATION STATEMENT:

The products produced by Gray & Company have not been treated with radiation during production or storage.

ALLERGEN STATEMENT:

This product does not contain any of the major food allergens as identified by the FDA. These include milk, egg and egg products, fish, crustacean shellfish (such as crab, lobster, or shrimp), tree nuts (such as almonds, pecans, or walnuts), wheat, peanuts, and soybeans.