



**Quality Operating Guidelines
Customer Ingredient Specification**

TITLE: BERRYFUSIONS® FRUITS – STRAWBERRY

UPC 94576

DATE: 28 MAR 08

SUPERSEDES: 03 AUG 05

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PRODUCT DESCRIPTION:

BERRYFUSIONS® FRUITS – STRAWBERRY are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species - Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil and topically flavored. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	12% - 16%	Karl Fischer
Retained on 5/8" mesh screen	5% maximum	Rotap, 1 minute
Thru US #4 screen	1% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical red appearance	Visual
Flavor and Odor	Typical strawberry flavor with no off flavors or odors.	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb.	
MICROBIOLOGICAL (per g or ml): Analysis represents an average sampling.		
Yeast (per g or ml)	≤ 100	
Mold (per g or ml)	≤ 100	
TPC (per g or ml)	≤ 1,000	

Ocean Spray Cranberries Ingredient Technology Group
 One Ocean Spray Drive, Lakeville/Middleboro, MA 02349
 Telephone: 508-946-7267 Fax: 508-946-4594

PACKAGING

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box.
Net weight: 25 lbs. (11.34 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date and/or lot number, Kosher - O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT

Sugar, Cranberries, Citric Acid, Natural Strawberry Flavor with Other Natural Flavors, Elderberry Juice Concentrate, Sunflower Oil.


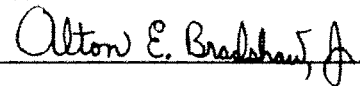
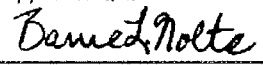
STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

24 months @ < 65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT BERRYFUSIONS® FRUITS – STRAWBERRY, 94576, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.

Prepared By: 	Approval R&D: 	Approval QA: 
Title: Associate Scientist Date: April 1, 2008	Title: Senior Principal Scientist Date: March 28, 2008	Title: Quality Scientist Date: April 15, 2008



BERRYFUSIONS® FRUITS - STRAWBERRY

UPC #94576, 94596

NUTRITIONAL ANALYSIS

Per 100 grams

Calories	342
Calories from Fat	4.5
Total Carbohydrates	84.15 g
Sugars	67.0 g
Dietary Fiber	5.0 g
Protein	0.3 g
Total Fat	0.5 g
Trans Fat	0 g
Cholesterol	0 mg
Moisture	15.0 g
Ash	0.05 g
Vitamin A	0 mg
Vitamin C	1.0 mg
Calcium	3.8 mg
Iron	0.0 mg
Copper	0.0 mg
Magnesium	1.8 mg
Niacin	0.0 mg
Phosphorus	0.0 mg
Potassium	11 mg
Riboflavin	0.13 mg
Sodium	2.0 mg
Thiamin	0.010 mg
Zinc	0.0 mg

This analysis represents an average sampling.

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