



Dehydrated Papaya

Country of Origin Thailand

Description Dehydrated Papaya Natural Color, Regular Sugar SO2 max. 300 ppm

Intended Use Human Consumption

Ingredients Papaya 61.97%, Cane Sugar 38%, SO2 0.03%

Physical Specification

Appearance	Natural orange to red color, not too hard and soft, not too sticky		
Product Size	Dice	Spear	Chunk
Width (cm)	0.8 – 1.2	2.2 – 3.3	1.8 – 2.6
Length (cm)	0.8 – 1.2	8 – 20	2.5 – 3.2
Thickness (cm)	0.5 – 1.2	>1	-
Foreign Matter	<0.01%		

Chemical Specification

Total Sugar	72 – 78%	
pH	4.4 – 4.9	
Moisture	15% Max	
SO2	300 ppm max	E220
Heavy Metal		
Mercury (hg, mg/kg)	<0.01	
Lead (Pb, mg/kg)	<0.1	
Cadmium (Cd, mg/kg)	<0.05	

Microbiological Specification

Total Plate Count	< 10,000 cfu/g
Yeast & Mold	< 100 cfu/g
Coliform	< 3 mpn/g
E. Coli	< 3 mpn.g
Staph. Aureus	< 3 mpn/g
Clostridium Perfringens	Absent/.01g
Salmonella	Absent/25g



**SUNRISE
COMMODITIES**
INCORPORATED

- Shelf Life** 24 months from production date
- Storage** Store in a cool and dry place without sunlight
- Packaging** 5kg/bag, 4 bags/carton, 20kg polyethylene bag in corrugated carton