



## **DRIED FIG PRODUCT SPECIFICATION**

*KS.SP.03-00/10.07.2015*

<b>PRODUCT</b>	Dried Figs – Manipulated or Natural
<b>BRAND NAME</b>	SUER / GOCMEZ
<b>MANIPULATION TYPE</b>	Lerida, Pulled, Garland, Protoben

<b>GENERAL DESCRIPTION</b>	<p>The variety of Turkish sun dried figs is Ficus carica and called as "Sarilop".</p> <p>The origin of this fruit is Aydın which is a certain area in Aegean Region. Because of the climate of this area, figs have thin skin and high honey content which are differentiating characteristics from other varieties.</p> <p>Sun dried figs are firstly fumigated under vacuum, then after sizing they are selected under UV lights to remove the fruits contaminated by aflatoxin.</p> <p>In our plant, figs are mechanically washed with salty water, dried in oven, if required, to reach the optimum moisture content, and inspected on tables to remove any foreign material and defects like mouldy, spoilt or damaged. Selected high quality figs are packed into cartons in natural form, or manipulated and packed into different packaging depending on the customer's requests. Finally they are metal detected before release.</p> <p>Figs contain no other additives. This process takes place under the highest standards of hygiene and good manufacturing practices.</p>
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<b>INGREDIENTS</b>	Dried Figs %100
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<b>COUNTRY OF ORIGIN</b>	Turkey
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<b>SIZES</b>	<i>Size No</i>	<i>Fruit count/kg</i>	<i>Size No</i>	<i>Fruit count/kg</i>
	1	35-40	6	61-65
	2	41-45	7	66-70
	3	46-50	8	71-80
	4	51-55	9	81-100
	5	56-60	10	101-130

**Prepared by: Quality System Rep.  
Gözde Porsuk**

**Approved by: General Manager  
Mehmet Göçmez**



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<b><u>PHYSICAL STANDARDS</u></b>	<i>In 1 kg sample %</i>	<i>Target</i>	<i>Max</i>
	Sun burns	1,0	2,0
	Damaged	4,0	5,0
	Sour fruits	2,0	3,0
	Inner mould	1,0	2,0
	Insect damaged	1,0	2,0
	<i>Count / 10,0 kg sample</i>		
	Foreign Materials (like glass,wood,metal,plastic etc.)	0	0
	EVM (like leaf, straw etc.)	3	5
	Embedded stone <5mm	0	1
	Free stone	0	0
	<i>Count / 1 kg sample</i>		
	Living worm / insect	0	0
	Dead worm / insect	4	6

<b><u>ANALYTICAL STANDARDS</u></b>	<i>Moisture (%)</i>	Max. 25,0 % (DFA method, AOAC 90)
	<i>Aflatoxin (ppb)</i>	B1:<6 ppb (EU) TOTAL (B1+B2+G1+G2): <10 ppb (EU) TOTAL <20 ppb (USA)
	<i>Pesticides and Heavy Metal</i>	All deliveries conform in every respect to the relevant. EEC legislation and the applicable provisions of the country in which the raw material is used.
	<i>GMO</i>	There is no GMO material in dried figs.

<b><u>ORGANOLEPTIC STANDARDS</u></b>	<i>Colour</i>	Typical colour of the variety; yellowish light brown to brown, with some white sugar spots when dried extremely.
	<i>Appearance</i>	Wrinkled surface, special shape depending on the manipulation type
	<i>Flavour</i>	Characteristic of sun dried figs, sweet fruity, free from foreign odours.

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	<i>Texture</i>	Firm in texture, not too soft, not too hard.
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<b><u>MICROBIOLOGICAL STANDARDS</u></b>	<i>Total Viable Count (cfu/g)</i>	< 10 <sup>4</sup> / g	(ISO 4833)
	<i>Yeasts &amp; Molds (cfu/g)</i>	< 10 <sup>4</sup> / g	(ISO 7954)
	<i>Total Coliform</i>	< 10 / g	(ISO 4832)
	<i>E. Coli</i>	Not detected / g	(ISO 4832)

		<i>Units</i>	<i>Values</i>
<b><u>NUTRITIONAL VALUES</u></b> <b>(Per 100 g)</b>	Energy	Cal	213
	Protein	g	3,3
	Fat	g	Trace
	Carbonhydrate	g	52,9
	Calcium	mg	98
	Iron	mg	2,4
	Potassium	mg	500
	Sodium	mg	87

<b><u>PACKAGING</u></b>	<i>PACKAGING TYPE</i>	Inner: Cellophane film, PE bag, foam tray, wooden tray, Outer: Carton Boxes Liners are folded as such to prevent products from contacting to outer carton. Cartons are clearly marked according to Turkish Standard Regulation (TS 541) and customer's requirements. Net weight is 12,5 kg or differentiates depending on the retail packaging type
	<i>OUTER LABEL</i>	Name and address of importer and customer, brand name, net weight, lot number, country of origin, best before date.



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<b><u>SHELF LIFE</u></b>	Min. 12 months from date of packing when stored at suitable condition.
<b><u>MISUSE</u></b>	Probable digestion problems in case of excessive consumption
<b><u>INTENDED USE</u></b>	All consumers
<b><u>TREATMENTS</u></b>	Moisture < %25,0
<b><u>MAIN PROCESSES</u></b>	Sorting, selecting aflatoxin, washing, manipulated, packaging, metal detector,
<b><u>METAL DETECTOR SENSITIVITIES</u></b>	2,0 mm Fe, 3,0 mm Non-Fe , 4,0 mm SS (All carton boxes are metal detected)

<b><u>STORAGE / TRANSPORTATION</u></b>	Cool and dry place in ambient conditions (<20 C), free from risk of contamination and ingress of moisture. Container is fumigated just before the shipment with Methyl bromide or Magnesium phosphide by customer request.
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### **ALLERGEN AND DIETARY INFORMATION**

#### ***FREE FROM***

Cereals containing gluten, namely: wheat, rye, barley, oats, spelt, kamut or their hybridised strains, and products	<b>Yes</b>	Milk and products thereof (including lactose),	<b>Yes</b>
Crustaceans and products	<b>Yes</b>	Mustard and products	<b>Yes</b>
Eggs and products	<b>Yes</b>	Sesame seeds and products	<b>Yes</b>
Fish and products	<b>Yes</b>	Lupin and products	<b>Yes</b>
Peanuts and products	<b>Yes</b>	Molluscs and products	<b>Yes</b>
Soybeans and products	<b>Yes</b>	Celery and products	<b>Yes</b>
Nuts, namely: almonds ( <i>Amygdalus communis</i> L.), hazelnuts ( <i>Corylus avellana</i> ), walnuts ( <i>Juglans regia</i> ), cashews ( <i>Anacardium occidentale</i> ), pecan nuts ( <i>Carya illinoensis</i> (Wangenh.) K. Koch), Brazil nuts ( <i>Bertholletia excelsa</i> ), pistachio nuts ( <i>Pistacia vera</i> ), macadamia or Queensland nuts ( <i>Macadamia ternifolia</i> ), and products	<b>Yes</b>	Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre in terms of the total SO <sub>2</sub>	<b>Yes</b>

**NOTE:** Sulphites and nuts (hazelnuts and pine nuts) are processed in the same factory but

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different lines. All precautions are in place to prevent any cross contaminations of the figs with those allergens.

Suitable for Vegetarians	<b>Yes</b>	Suitable for Vegans	<b>Yes</b>
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