



**Quality Operating Guidelines  
Customer Ingredient Specification**

**TITLE: POMEGRANATE flavored WHOLE SWEETENED DRIED CRANBERRIES    UPC: 98015-164**

**DATE: 29 April 2013**

**SUPERSEDES: NEW**

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**PRODUCT DESCRIPTION:**

Pomegranate flavored Whole Sweetened Dried Cranberries are produced by infusing a sucrose and pomegranate juice syrup into superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species - *Vaccinium macrocarpon*), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

<b>SPECIFICATIONS</b>	<b>TOLERANCE</b>	<b>METHOD</b>
Moisture	13% - 18%	Karl Fischer
Thru US #4 screen	1% maximum	Ro-Tap, 1 minute
Oil	1.0% maximum	Hexane Extraction
Piece Count per pound	Less than 700	Direct Count
Color	Typical red/purple appearance	Visual
Flavor and Odor	Typical pomegranate flavor with no off flavors or odors.	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb.	

<b>MICROBIOLOGICAL:</b>		
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<100 cfu/g	
Aerobic Plate Count	<500 cfu/g	

**Ocean Spray Cranberries Ingredient Technology Group**  
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**PACKAGING**

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box.  
Net weight: 25 lbs. (11.34 kg)

**LABELING**

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date and/or lot number, Kosher - O.U., Halal - crescent M, Ocean Spray® name and address.

**INGREDIENT STATEMENT**

Cranberries, Sugar, Pomegranate Juice Concentrate, Natural Flavors, Malic Acid, Sunflower Oil, Elderberry Juice Concentrate (color).

**STORAGE RECOMMENDATIONS**

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

**EXPECTED SHELF-LIFE**

24 months @ < 65°F (18°C).

**OCEAN SPRAY® WARRANTS ONLY THAT POMEGRANATE flavored WHOLE SWEETENED DRIED CRANBERRIES, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.**