



	PRODUCT SPECIFICATION		NUMBER:	0018-External
	EFFECTIVE DATE:	03/13/92	ISSUE:	
	REVISION DATE:	3/21/16	STATUS:	APPROVED
	BY:	MH	PAGE:	1 of 2
CHANGE:				

CUSTOMER:	BLUE DIAMOND GROWERS
------------------	----------------------

PRODUCT DESCRIPTION
OIL ROASTED ALMONDS COATED WITH SMOKEHOUSE SEASONING

RAW MATERIAL ALLOCATION PREFERENCE

ITEM	DESCRIPTION	CONTAINER	BEST BEFORE MONTHS	QI	SAMPLES
01580	SMOKEHOUSE	BD 25 LB POUCH	-		

KEY PROCESS MEASURES	MIN	TGT	MAX	UNITS
Salt	1.1	1.4	1.7	%
Moisture	-	-	3.0	%
Roast color	-	3	-	Chip Number
Oxygen, N flushed 25-50 lb pouches	-	-	6.0	%

CHEMISTRY	STANDARD

BACTERIOLOGY	STANDARD

SAMPLING AND TESTING REQUIREMENTS				
Item	Frequency	Test For	Clearance	COA

SENSORY
Characteristic fresh roasted, seasoned almond taste and aroma with no stale, rancid, foreign, off flavors or odors.

PACKAGING AND LABELING REQUIREMENTS	
Item 01580	Production Code and Kosher Symbol Required

INGREDIENT STATEMENT
USA almonds, vegetable oil (canola, safflower and/or sunflower), sea salt, maltodextrin, natural hickory smoke flavor, yeast, hydrolyzed corn and soy protein, natural flavors
Allergy information: Contains almonds and soy

SHIPPING REQUIREMENTS

REGULATORY
Product(s) referenced in this specification comply with the Federal Food, Drug, and Cosmetic Act as amended.

KOSHER STATUS
Certified Kosher Pareve:



PRODUCT SPECIFICATION		NUMBER:	0018-External
EFFECTIVE DATE:	03/13/92	ISSUE:	
REVISION DATE:	3/21/16	STATUS:	APPROVED
BY:	MH	PAGE:	2 of 2
CHANGE:			

RECOMMENDED STORAGE

Store product in cool, dry, odor free area away from direct sunlight at 35-45°F (1.7-7.2°C) and 60-65% relative humidity.